



## GOVERNMENT COLLEGE OF ENGINEERING, JALGAON

(An Autonomous Institute of Government of Maharashtra)

National Highway No.6, JALGAON – 425 002

Phone No.: 0257-2281522

Fax No.: 0257-2281319

Website : www.gcoej.ac.in

E-mail : princoej@rediffmail.com



Name of Examination : **Summer 2021** - (Preview)

Course Code & Course Name : **ME351U - Metrology And Quality Control**

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Maximum Marks : **60**

Duration : **3 Hrs**

[Edit](#) [Print](#) [View Answer Key](#) [Close](#) **Answer Key Submission Type:** Marking scheme with model answers and solutions of numerical

Instructions:

1. All questions are compulsory.
2. Illustrate your answer with suitable figures/sketches wherever necessary.
3. Assume suitable additional data; if required.
4. Use of logarithmic table, drawing instruments and non programmable calculators is allowed.
5. Figures to the right indicate full marks.

- 1) Solve any two sub-questions [12]
  - a) Differentiate between systematic errors and random errors. [6]
  - b) Explain the construction, working, and magnification of the sigma comparator with a neat sketch. [6]
  - c) Describe with neat sketch: (i) Straightness checking using a spirit level. (ii) Alignment testing of lathe centers in a vertical plane. [6]
- 2) Solve any two sub-questions [12]
  - a) State the various objectives of quality control. [6]
  - b) How major diameter is measured using a floating carriage micrometer? [6]
  - c) Differentiate between angle gauges and slip gauges (at least six points) [6]
- 3) Solve any two sub-questions [12]
  - a) What is Taylor's Principle as applied to the design of limit gauges? [6]
  - b) Prepare a stack of slip – gauges for Height 34.468 mm by using a normal Set of M45. [6]

Set M45 is,

Range (mm)	Steps in (mm)	Number of pieces
1.001 to 1.009	0.001	9
1.01 to 1.09	0.01	9
1.1 to 1.9	0.1	9
1 to 9	1	9
10 to 90	10	9
	Total	45

- c) What is PDCA cycle? Explain. [6]
- 4) Solve all sub-questions [12]
  - a) state the relationship between various quality concepts [6]
  - b) Explain the quality audit procedure of ISO 9000. [6]
- 5) Solve all sub-questions [12]
  - a) States the steps to Draw P-Chart and its objectives. [6]
  - b) Draw normal distribution curve and state its characteristics. [6]

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